Work Orde Thursday, July 1.													Page 1	
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W/O:		WORK ORDER CHANGES								
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Work Ord Thursday, July											Page 2		
Item ID: Revision ID: Item Name: Start Date: Required Date Reference:	7/15/2010	asket Long, Lid) Start Qty: 2.00 Req'd Qty: 2.00		Accept	Cust Item ID: Customer:			!	-	6 (ENII) 1		1111 11 12 11 11 11 12 12	
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DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Descri	Section B ption	Sign & Date	Verifica Section		Approval Chief Eng	Approval QC Inspector
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Picklist Print

Thursday, July 15, 2010 10:50:39 AM

Work Order ID: 60643

Parent Item: D4020-5

Parent Item Name: Mesh (350 Basket Long, Lid)



Start Date: 7/15/2010

Required Date: 7/22/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP RevA: new issue DD 09.11.26 verified by:EC per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F	 	Purchased	No			100	'sf	1,001.888		30.28632	l		
Expanded Metal Flat SS										SA	O	10-0	7-20

Location	Loc Qty	Loc Code	
MAT	1001.888233		
114809	184.322443		
114853	51:14859	* •	
115012	500		
115067	106.4172		30,28 6 4
115171	160		

W/O:		WORK ORDER CHANGES								· · · · · · · · · · · · · · · · · · ·
DATE	STEP	PROC	CEDURE CH	ANGE		Ву	Date Q	ty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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SHOPCOPY RET IRATO ENGILIEERING UNCONTROLLED COPY 15.13 15.61 SUBJECT TO AMENDMENT WITHOUT HOTICE WORK ORDER R3.0 9 D4020-1 MESH (350 BASKET LONG, BASE) (SEE D4020-1F FOR LENGTH) 9 D4020-3 (350 BASKET SHORT, BASE) (SEE D4020-3F FOR LENGTH) NOTES: 1) MATERIAL-1: MAKE FROM D4020-1F -3: MAKE FROM D4020-3F 2) FINISH: NONE NEW ISSUE Α 10.03.04 REV. DESCRIPTION BY DATE DESIGN AJS DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA

2) FINISH NOVES: PER DART OSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A

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6) IDENTIFICATION: N/A
7) WEIGHT. SEE D4020-1F & D4020-3F
8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY

DRAWING NO.

D4020

TITLE

350 BASKET MESH (BASE) COPYRIGHT © 2010 BY DART AEROSPACE LTD
INTO PREVATE AND CONFECCIONAL NOSI OPPURED ON THE OPPURES CONCERNING AND THE OPPURES

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MFG. APPR.

APPROVED

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DATE

10.03.04

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SCALE

SHEET 1 OF 4

W/O: WORK ORDER CHANGES									
W/O:			WORK ORDER®	CHANGES					
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		Description of NC		Corrective Action Section B		Verification	Approval	Approval
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D4020-5: 95.25 wo wolfy 21.75 2.00 1.25 D4020-7 D4020-5 25.00 44.66 D4020-5 MESH (350 BASKET LONG, LID) (LOCAL SECTION MESH SHOWN FOR CLARITY) 9) D4020-7 MESH (350 BASKET SHORT, LID) (LOCAL SECTION MESH SHOWN FOR CLARITY) NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED DESIGN AJS DART-AEROSPACE LTD DRAWN JPH HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A 5) BREAK SHARP EDGES: N/A 6) IDENTIFICATION: N/A D4020 MFG. APPR. SHEET 2 OF 7) WEIGHT -5: 0.80 lbs APPROX -7: 4.49 lbs APPROX TITLE APPROVED SCALE 350 BASKET MESH (BASE) 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS 9) TOLERANCE ON XX.XX DIMENSIONS \pm 0.06. DE APPR.

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W/O:		WORK ORDER CHANGES								
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w/o 60643 0.40 -R1.44 REF 15.50 2.00 5.64 R3.38 2 PL REF D4020-11 END MESH, BASKET

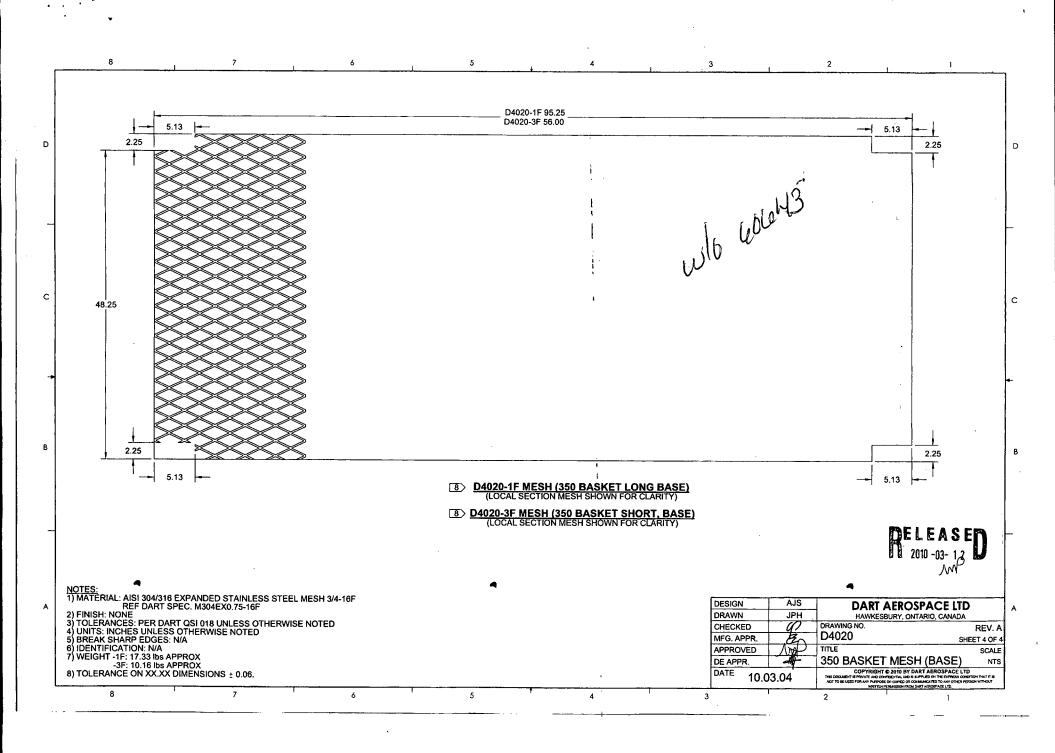
NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 1.22 ibs
8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06.

DESIGN	AJS	DART AEROSPACE LTD							
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA							
CHECKED	a	DRAWING NO. REV. A							
MFG. APPR.	3	D4020 SHEET 3 OF 4							
APPROVED	10D	TITLE SCALE							
DE APPR.	#	350 BASKET MESH (BASE) NTS							
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